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Check this box if no longer subject to SECURITIES Section 16. SECURITIES								3235-0287 January 31, 2005 verage		
(Print or Type I	Responses)									
1. Name and A Lisowski Sł					5. Relationship of Reporting Person(s) to Issuer (Check all applicable)					
(Last)	(First) (M	iddle) 3. Date	3. Date of Earliest Transaction				(Cliech			
155 WILDW	th/Day/Year) 8/2016				Director 10% Owner Officer (give title Other (specify below) below) Interim CFO/CAO/Controller					
	onth/Day/Year)				6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person					
WINONA,	MN 55987						Form filed by M Person	lore than One Re	porting	
(City)	(State) (Z	Zip) Ta	ble I - Non-I	Derivative	Secu	rities Acqu	iired, Disposed of	, or Beneficial	ly Owned	
1.Title of Security (Instr. 3)	· · · ·	2A. Deemed Execution Date, if any (Month/Day/Year)	Code	Transaction(A) or Disposed of (D) Code (Instr. 3, 4 and 5) (Instr. 8) (A) or			5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)	
Common Stock	02/18/2016		М	5,000	А	\$ 22.5	8,000	D		
Common Stock	02/18/2016		S	5,000	D	\$ 44.956	300	D		
Common Stock							796 <u>(3)</u>	Ι	Held by 401(K) Plan	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of SEC 1474 information contained in this form are not (9-02) required to respond unless the form

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displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transacti Code (Instr. 8)	5. Number orof Derivat Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)	ive of	6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Underlying Securities (Instr. 3 and 4)	
				Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares
Employee Stock Option (Right to Buy)	\$ 22.5	02/18/2016		М	5,00	00	<u>(1)</u>	05/31/2016	Common Stock	5,000
Employee Stock Option (Right to Buy)	\$ 54						<u>(1)</u>	05/31/2021	Common Stock	5,000
Employee Stock Option (Right to Buy)	\$ 42						(2)	05/31/2024	Common Stock	41,666

Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
Lisowski Sheryl Ann 155 WILDWOOD DRIVE WINONA, MN 55987			Interim CFO/CAO/Controller				
Signatures							
/s/ John J. Milek, Attorney-in-Fact		02/22/2016					
**Signature of Reporting Person		Date					

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Explanation of Responses:

- * If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- The options will fully vest and become exercisable over a period of eight years, with 50% of the options vesting and becoming
 (1) exercisable half way through the relevant vesting period, and the remainder vesting and becoming exercisable proportionately each year thereafter.

The options will fully vest and become exercisable over a period of five years, with 50% of the options vesting and becoming exercisable
 (2) half way through the relevant vesting period, and the remainder vesting and becoming exercisable incrementally (20%, 20% and 10%) each year thereafter.

(3) Shares attributed to reporting person's account within issuer's 401(K) Plan as of February 17, 2016.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.