

WILLIAMS SONOMA INC  
Form 8-K  
January 14, 2010

**UNITED STATES**  
**SECURITIES AND EXCHANGE COMMISSION**  
**Washington, D.C. 20549**

**FORM 8-K**  
**CURRENT REPORT**

**Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934**

Date of Report (Date of earliest event reported): January 14, 2010  
**Williams-Sonoma, Inc.**

(Exact name of registrant as specified in its charter)

California	001-14077	94-2203880
(State or other	(Commission File	(IRS Employer
jurisdiction of	Number)	Identification No.)
incorporation)		

3250 Van Ness Avenue, San Francisco, California 94109  
(Address of principal executive offices)

Registrant's telephone number, including area code (415) 421-7900  
N/A

(Former name or former address, if changed since last report)

Edgar Filing: WILLIAMS SONOMA INC - Form 8-K

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

**Item 7.01. Regulation FD Disclosure**

On January 14, 2010, Williams-Sonoma, Inc. (the Company ) announced via press release the Company s financial results for the period from November 2, 2009 to December 27, 2009. A copy of the Company s press release is attached hereto as Exhibit 99.1.

The attached exhibit is provided under Item 7.01 of Form 8-K and is furnished to, but not filed with, the Securities and Exchange Commission.

**Item 9.01. Financial Statements and Exhibits**

(d) List of Exhibits:

99.1 Press Release dated January 14, 2010 titled Williams-Sonoma, Inc. Announces a 7.4% Increase in 2009 Holiday Revenues and Raises Fourth Quarter and Fiscal Year 2009 Revenues and EPS Guidance

**SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

WILLIAMS-SONOMA, INC.

Date: January 14, 2010

By: /s/ Sharon L. McCollam  
Sharon L. McCollam

Executive Vice President,

Chief Operating and Chief Financial Officer

**INDEX TO EXHIBITS**

<b>Exhibit Number</b>	<b>Description</b>
99.1	Press Release dated January 14, 2010 titled Williams-Sonoma, Inc. Announces a 7.4% Increase in 2009 Holiday Revenues and Raises Fourth Quarter and Fiscal Year 2009 Revenues and EPS Guidance