PALENSK Form 5 February 0											
FOR	M 5							0	MB APF	ROVAL	
		STATES SECU	JRITIES A	ND EXC	HAI	NGE (COMMISSI	ON OMB	ner:	3235-03	862
	his box if er subject	W	ashington,	D.C. 205	49					January	
no longer subject to Section 16. Form 4 or Form 5 obligationsANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIESExpires: 2005Sobligations may continue. See Instruction 1(b).OWNERSHIP OF SECURITIESEstimated average burden hours per 											
	Address of Reporting	Symbo	er Name and T l O [MMM]	icker or Tr	ading		5. Relationshi Issuer			n(s) to	
(Last)	(First)	(Month	be			(C Director X Officer below) VICE PRES	(give title bel	10% 0 Other (ow)	specify		
^	(Street)		mendment, Dat Ionth/Day/Year)	e Original			6. Individual (or Joint/Grou		ing	
Â							_X_ Form Filed Form Filed Person	l by One Repo by More thar	0		
(City)	(State)	(Zip) Ta	able I - Non-De	erivative S	ecuri	ties Ac	quired, Dispose	ed of, or Ber	eficially	Owned	
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)		Code	4. Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5) (A) or Amount (D) Price			6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Natu Indirec Owner (Instr. 4	t Benefici ship	al	
Common Stock (1)	10/05/2004	Â	J	214 <u>(2)</u>		\$0	214	Ι	by Da	ughter	
Common Stock	Â	Â	Â	Â	Â	Â	27,485	D	Â		
Common Stock	Â	Â	Â	Â	Â	Â	3,100	I	by 401k/ Trust	PAESO	Р

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Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number. SEC 2270 (9-02)

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amoun Underlying Securit (Instr. 3 and 4)	
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amo or Numl of Sh
Incentive Stock Option (right to buy)	\$ 43.35	Â	Â	Â	Â	Â	05/09/2001	05/09/2010	Common Stock	2,3
Incentive Stock Option (right to buy)	\$ 46.675	Â	Â	Â	Â	Â	05/12/1999	05/12/2008	Common Stock	1,0
Incentive Stock Option (right to buy)	\$ 47.5	Â	Â	Â	Â	Â	05/13/1998	05/10/2009	Common Stock	2,1
Incentive Stock Option (right to buy)	\$ 58.625	Â	Â	Â	Â	Â	05/08/2002	05/08/2011	Common Stock	1,7
Non-Qualified Stock Option (right to buy)	\$ 58.625	Â	Â	Â	Â	Â	05/08/2002	05/08/2011	Common Stock	40,9
Non-Qualified Stock Option (right to buy)	\$ 61.85	Â	Â	Â	Â	Â	05/14/2004	05/12/2013	Common Stock	40,0
Non-Qualified Stock Option (right to buy)	\$ 62.85	Â	Â	Â	Â	Â	10/26/2002	05/06/2005	Common Stock	4,1
Non-Qualified Stock Option (right to buy)	\$ 62.85	Â	Â	Â	Â	Â	10/26/2002	05/12/2006	Common Stock	2,5
Non-Qualified Stock Option (right to buy)	\$ 63.525	Â	Â	Â	Â	Â	07/07/2003	01/07/2013	Common Stock	24,0

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Non-Qualified Stock Option (right to buy)	\$ 64.5	Â	Â	Â	Â	Â	05/15/2003	05/14/2012	Common Stock	46,2
Non-Qualified Stock Option (right to buy)	\$ 84.4	Â	Â	Â	Â	Â	05/12/2005	05/09/2014	Common Stock	44,8
Non-Qualified Stock Option (right to buy)	\$ 85.5	Â	Â	Â	Â	Â	10/22/2004	05/11/2009	Common Stock	5,2
Non-Qualified Stock Option (right to buy)	\$ 85.5	Â	Â	Â	Â	Â	10/22/2004	05/06/2011	Common Stock	9,7

Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
PALENSKY FRED J	Â	Â	VICE PRESIDENT ENTERPRISE SVCS	Â			
Â							

Signatures

By: George Ann Biros For: Frederick Joseph Palensky	12/31/2004
**Signature of Reporting Person	Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

The directly-held common stock holding reported in Table I includes shares acquired during the fiscal year pursuant to 3M's General
 (1) Employee Stock Purchase Plan. The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan.

(2) The reporting person disclaims beneficial ownership of these securities and this report shall not be deemed an admission that the reporting person is the beneficial owner of such securities for puposes of Section 16 or for any other purpose.

Note: File three copies of this Form, one of which must be manually signed. If space provided is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.