NORDSTROM INC Form 8-K November 30, 2006

> UNITED STATES SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

> > FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

DATE OF REPORT (DATE OF EARLIEST EVENT REPORTED) November 30, 2006

NORDSTROM, INC. (EXACT NAME OF REGISTRANT AS SPECIFIED IN ITS CHARTER)

WASHINGTON 001-15059 91-0515058

(STATE OR OTHER JURISDICTION (COMMISSION FILE (I.R.S. EMPLOYER OF INCORPORATION) NUMBER) IDENTIFICATION NO.)

1617 SIXTH AVENUE, SEATTLE, WASHINGTON (ADDRESS OF PRINCIPAL EXECUTIVE OFFICES) (ZIP CODE)

REGISTRANT'S TELEPHONE NUMBER, INCLUDING AREA CODE (206) 628-2111

INAPPLICABLE (FORMER NAME OR FORMER ADDRESS IF CHANGED SINCE LAST REPORT)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2 below):

 Written communicat: (17 CFR 230.425)	ions pursuant	to Rule	425 un	der the	Securitie	es Act
 Soliciting material CFR 240.14a-12)	l pursuant to	Rule 14a	-12 un	der the	Exchange	Act (17
 Pre-commencement co Exchange Act (17 Cl		-	to Ru	le 14d-2	2(b) under	the
 Pre-commencement co		-	to Ru	le 13e-4	l(c) under	the

#### ITEM 7.01 REGULATION FD DISCLOSURE

On November 30, 2006, Nordstrom, Inc. issued a press release announcing its preliminary November 2006 sales. A copy of this press release is attached as Exhibit 99.1.

#### SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

NORDSTROM, INC.

By: /s/ Blake W. Nordstrom

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 ${\tt Blake\ W.\ Nordstrom}$ 

President

Dated: November 30, 2006

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NUMBER DESCRIPTION

99.1 Nordstrom November 2006 Preliminary Sales Release, dated

November 30, 2006.