GLASSWORKS OF CHILE Form 6-K March 15, 2005

SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 6-K

REPORT OF FOREIGN PRIVATE ISSUER
PURSUANT TO RULE 13a-16 OR 15d-16 OF
THE SECURITIES EXCHANGE ACT OF 1934

March 15, 2005

Commission File Number 1-12752

Glassworks of Chile (Translation of registrant's name into English)

Hendaya 60
Las Condes
Santiago, Chile
(Address of principal executive offices)

Indicate by check mark whether the registrant files or will file annual reports under cover Form 20-F or Form 40-F.

Form 20-F [X] Form 40-F []

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1): _____

Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2 (b) under the Securities Exchange Act of 1934.

Yes [] No [X]

[LOGO] Cristalchile

NYSE: CGW

Santiago: CRISTALES
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FOR IMMEDIATE RELEASE

CRISTALERIAS DE CHILE REPORTS ITS RESULTS FOR FOURTH QUARTER AND FULL YEAR ENDED DECEMBER 31, 2004

Santiago, Chile (March 14, 2005) - Cristalerias de Chile S.A. ("Cristalerias"), a Chilean conglomerate and the largest producer of glass containers in Chile, today announced its results for the fourth quarter and full year ended December 31, 2004. All figures have been prepared according to Chilean GAAP and are restated for general price-level changes and expressed in US Dollars at Ch\$557.40/US\$1, the exchange rate at the close of December 31, 2004.

4Q04 HIGHLIGHTS (vs. 4Q03):

- o Consolidated sales increased 4.2%
- o Operating income up 10.9%
- o EBITDA up 9.0%
- o Non-operating income of US\$3.1 million in 4Q04 compared to a US\$12.4 million non-operating loss in 4Q03.
- o Net income of US\$19.1 million, compared to US\$7.4 million net income in 4Q03.
- o Earnings per ADR reached US\$0.89

YE 2004 HIGHLIGHTS (vs. YE 2003):

- o Consolidated sales increased 5.4%
- o Operating income up 5.4%
- o EBITDA up 5.3%
- o Non-operating loss of US\$10.5 million compared to a loss of US\$51.5 million in 2003.
- o Net income reached US\$44.6 million compared to US\$11.8 million income reported in 2003.
- o Earnings Per ADR reached US\$2.09

CC	NSOLIDATED	REVENUE		
(in US\$ millions)	4Q04	4Q03	4Q04 vs.4Q03	YE04
TOTAL REVENUE	89.3	85.8	4.2%	329.5
Cristalchile (glass containers	36.9	37.1	-0.4%	136.4
Vina Santa Rita (wine)	38.9	38.0	2.3%	149.3
CIECSA (media)	17.3	14.4	19.8%	55.0
Adjustments	3.8	3.7	N/A	11.2
F	RELATED COM	PANIES		
Metropolis-Intercom (cable TV)	20.9	20.8	0.7%	81.7
Envases CMF (plastic container	as) 20.7	17.4	19.1%	62.8

FOURTH QUARTER 2004 RESULTS

CONSOLIDATED RESULTS

During 4Q04, Cristalerias' total consolidated revenue reached US\$89.3 million, a 4.2% increase compared to 4Q03. The main factors behind this increase were improved sales in CIECSA (+19.8%) and Santa Rita (+2.3%); partially compensated by lower sales in the glass container business (-0.4%). Adjustments for factors such as intercompany sales reached US\$3.8 million during the quarter.

[GRAPHIC OMITTED]

4Q04 Revenue Breakdown

Wine 42% Glass 40% Media 18%

Consolidated operating income increased by 10.9% during the quarter, totaling US\$21.7 million. This includes US\$11.1 million from the glass container business (US\$13.0 million in 4Q03), US\$5.1 million from Santa Rita (US\$3.5 million in 4Q03) and US\$5.5 million from CIECSA (US\$3.2 million in 4Q03).

During 4Q04, Cristalerias net income reached US\$19.1 million, compared to US\$7.4 million net income in 4Q03. This is mainly explained by a better non-operating result, that passed from a US\$12.4 million loss in 4Q03, to a US\$3.1 million income in 4Q04. The latter is mainly explained by an income from exchange rate variations that reached US\$7.1 million in 4Q04, compared to an US\$8.9 million loss in 4Q03; and a net income from subsidiaries that do not consolidate that reached US\$1.1 million in 4Q04, compared to a US\$1.1 million loss in 4Q03. The net loss from subsidiaries includes a US\$1.9 million charge (flat vs. 4Q03) corresponding to goodwill amortization, which does not constitute cash flow.

EBITDA: Operating cash generation reached US\$29.0 million, 9.0% over 4Q03. EBITDA margin for 4Q04 was 32.5% (31.0% in 4Q03).

The following analysis explains Cristalerias' results based on individual financial statements, as well as those of its main subsidiaries:

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PACKAGING BUSINESS

Glass

Glass packaging sales reached US\$36.9 million during the quarter, almost flat compared to 4Q03. Volume sales increased by 3.3%, totaling 76,065 tons. Wine bottle sales increased by 5.5%, mainly due an increase in export volumes. Liquor bottle sales increased by 39.6%, due to higher value-added sales of formats for pisco. Containers for the food industry increased by 32.2% due to the development of new containers oriented to agro industrial export products.

Beer bottle sales decreased by 28.4%, due to clients' inventory build-up of returnable formats during the previous quarter and lower sales of one-way formats. Soft-drink bottle sales decreased by 8.2%, mainly due to lower returnable formats sales, as during 4Q03 the 237cc returnable bottle campaign was in force, as well as lower one-way formats sales.

GLASS

4Q04 4Q03 4Q04 vs.

4Q03

Net Sales (in Ch\$ millions)	20 , 591	20 , 675	-0.4%
Wine	12,740	12,080	5.5%
Beer	2,807	3,918	-28.4%
Soft Drinks	2,608	2,842	-8.2%
Liquor	1,933	1,385	39.6%
Food	442	334	32.2%
Pharmaceutical	61	116	-47.7%
Volume in tons	76,065	73,664	3.3%

Operating income reached US\$11.1 million, compared to US\$13.0 million in 4Q03. Operating margin was 30.0% (35.0% in 4Q03).

Net earnings for 4Q04 include a non-operating income of US\$10.5 million, compared to a US\$4.6 million non-operating loss in 4Q03. The latter is mainly explained by an income from exchange rate variations, that reached US\$4.7 million in 4Q04, compared to a US\$5.2 million loss in 4Q03; in addition to a higher net income from subsidiaries that reached US\$8.0 million in 4Q04, compared to US\$2.4 million income in 4Q03.

EBITDA: Operating cash generation reached US\$16.1 million, compared to US\$17.8 million in 4Q03. EBITDA margin was 43.6% (47.9% in 4Q03).

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Plastic

During 4Q04, Envases CMF posted a US\$2.5 million net income, compared to a US\$1.3 million income in 4Q03. The latter is mainly due to the operating result, that passed from a US\$1.5 million income in 4Q03 to a US\$3.3 million income in 4Q04, mainly due to higher sales and fixed costs savings. Total sales reached US\$20.7 million, compared to US\$17.4 million in 4Q03. Volumes increased by 12.3%, reaching 7,360 tons, while prices rose by 6.6%.

EBITDA: Operating cash generation reached US\$5.3 million, compared to US\$3.5 million in 4Q03. EBITDA margin was 25.6% (20.1% in 4Q03).

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WINE BUSINESS

During 4Q04, Santa Rita's consolidated sales totaled US\$38.9 million, 2.3% over 4Q03. The Company's profits came in at US\$5.5 million, compared to US\$0.4 million in 4Q03, mainly due to a higher non-operating result, that registered a US\$2.3 million income from exchange rate variations, compared to a US\$ 3.4 million loss in 4Q03.

In the domestic market, Santa Rita's prices increased by 18.0% in real terms, while volumes grew by 1.0% over 4Q03. These conditions led net sales in the domestic market to grow by 19.2% to reach US\$19.0 million.

Sales volume in the export market dropped by 13.6% with respect to 403. Net sales reached US\$16.6 million, compared to US\$18.0 million in 403. Export revenues in real peso terms fell by 15.1% (due to the Chilean peso/US dollar appreciation with respect to 403) reaching US\$17.8 million and accounting for 45.8% of total revenues. The average price in Dollars per case in the export market reached US\$35.5 (US\$33.5 in 403), compared with an industry average of US\$24.6 (US\$23.4 in 403).

SANTA	RITA		
	4Q04	4Q03	4Q04 vs.
			4Q03
Net Sales (in Ch\$ millions)	21,695	21,201	2.3%
Domestic	10,600	8,894	19.2%
Exports	9,934	11,699	-15.1%
Others	1,161	608	91.0%
Volume			
Exports (Th cases)	466	540	-13.6%
Domestic (Th liters)	16,568	16,407	1.0%
Price per case - Export Mkt.(US\$)	35.5	33.5	6.0%
Avg. price per case - Domestic Mkt. (Ch\$)	5,760	4,878	18.0%

Operating income reached US\$5.1 million, 43.0% over 4Q03, mainly due to lower marketing expenses. Operating margin was 13.0% (9.3% in 4Q03).

EBITDA: Operating cash generation reached US\$7.0 million, 28.0% over 4Q03. EBITDA margin was 18.0% (14.4% in 4Q03).

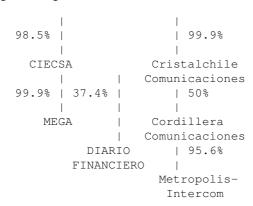
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MEDIA BUSINESS

Media Subsidiaries

Media Subsidiaries

CGW



Television Broadcasting, Financial Printed Press, and Other Media

During 4Q04, CIECSA reported a net income of US\$4.5 million, compared to US\$3.2 million income in 4Q03.

MEGA, CIECSA's main subsidiary, posted a US\$5.3 million net income, compared to a US\$2.9 million income in 4Q03. Net sales increased by 20.7% in 4Q04 to reach US\$17.1 million. Operating income reached US\$5.5 million, 71.7% over 4Q03. MEGA reached the first place in audience share during the quarter with an average viewership share of 27.3% in 4Q04 (27.3% in 4Q03) (FN 1).

EBITDA: CIECSA's operating cash generation reached US\$5.9 million, 65.0% over 4Q03. EBITDA margin was 34.0% (24.7% in 4Q03).

Cable Television

Cristalchile Comunicaciones S.A. (Cristalerias' wholly-owned subsidiary), owner of 50% of Cordillera Comunicaciones Ltda., had a net loss of US\$1.9 million, compared to a US\$2.9 million loss in 4Q03. Similarly, Cordillera Comunicaciones Ltda. (owner of 95.6% of Metropolis-Intercom S.A.) had a net loss of US\$3.7 million, compared to a US\$5.4 million loss in 4Q03. The aforementioned result includes a goodwill amortization charge of US\$1.9 million (flat compared to 4Q03).

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During 4Q04 Metropolis-Intercom S.A. posted a net loss of US\$1.9 million, compared to a US\$4.0 million loss in 4Q03. This is explained by an improved non-operating result, that passed from a US\$2.4 million loss in 4Q03 to a US\$1.3 million income in 4Q04, mainly due to a lower loss from exchange rate variations as a consequence of the Chilean peso appreciation and lower interest expenses; partially compensated by a lower operating result mainly due to higher depreciation charges. The company posted sales of US\$20.9 million, flat compared to 4Q03. EBITDA reached US\$3.5 million, compared to US\$3.7 million in 4Q03. The

¹ Measured during total tranmission time.

latter includes a US\$7.1 million depreciation charge, compared to a US\$6.3 million charge in 4Q03, mainly coming from the HFC network acquired in July 2000. The Company ended the period with 224,769 basic subscribers (231,925 in 4Q03), 26,994 premium subscribers (31,499 in 4Q03), 38,158 broad-band Internet subscribers (34,462 in 4Q03) and 10,764 Internet Protocol Telephony subscribers (3,639 in 4Q03).

	METROPOLIS-INTERCOM	P	
	12/31/04	09/30/04	4Q04 vs.
			3Q04
Basic Subscribers (1)	224,769	224,657	0.1%
Premium customers	26,994	27 , 989	-3.6%
Internet customers	38,158	38 , 735	-1.5%
IP Telephony customers	10,764	10,999	-2.1%
Home Passed	1,213,768	1,200,112	1.1%
			4Q04 vs.
	4Q04	4Q03	4Q03
Sales (US\$ Million)	20.9	20.8	0.7%
EBITDA (US\$ Million)	3.5	3.7	-7.3%
Net Income (Loss) (US\$ Million)	(1.9)	(4.0)	51.2%

⁽¹⁾ Includes Premium, Internet and IP Telephony customers.

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FULL YEAR ENDED DECEMBER 31, 2004 RESULTS

[GRAPHIC OMITTED]
YE04 Revenue Breakdown

Wine 44% Glass 40% Media 16%

CONSOLIDATED RESULTS

The Company consolidates its results with those of Vina Santa Rita, CIECSA, Cristalchile Comunicaciones, Cristalchile Inversiones and Apoger. During 2004, Cristalerias' total consolidated revenue reached US\$329.5 million, 5.4% over 2003. The main factors behind this growth include improved sales in the wine (+8.4%) and media (+12.6%) businesses; partially compensated by lower sales in the glass container business (-0.5%).

Consolidated operating income reached US\$73.0 million, 5.4% over 2003. This includes US\$44.1 million from the glass container business (US\$44.8 million in 2003), US\$17.4 million from Santa Rita (US\$17.9 million in 2003) and US\$11.2 million from CIECSA (US\$6.5 million in 2003).

During 2004, Cristalerias' net income was US\$44.6 million, compared to US\$11.8 million in 2003. This is mainly explained by a lower non-operating loss, that passed from a US\$51.5 million loss in 2003 to a US\$10.5 million loss in 2004. The latter is mainly explained by an income from exchange rate variations of US\$11.4 million in 2004, compared to a US\$31.4 million loss in 2003. The net loss from subsidiaries that do not consolidate decreased to reach US\$6.1 million, from US\$8.3 million loss in 2003. This figure includes a US\$7.6 million charge (flat with respect to 2003) corresponding to goodwill amortization, which does not constitute cash flow.

EBITDA: Operating cash generation reached US\$101.4 million, 5.3% over 2003. EBITDA margin remained at 30.8%.

The following analysis explains Cristalerias' results based on individual financial statements, as well as those of its main subsidiaries:

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PACKAGING BUSINESS

Glass

The Company had non-consolidated sales of US\$136.4 million, compared to US\$137.1 million in 2003. Volume sales increased by 5.1%, reaching 273,000 tons. Wine bottle sales increased by 8.2% during the year mainly due to higher bottled wine export volumes. Liquor bottle sales increased by 8.4%, mainly due to higher value-added sales of pisco. Sales of containers for the food industry increased due to development of new containers oriented to agro industrial export products.

Soft drink bottle sales decreased by 10.6% due to lower sales of returnable formats, given that last year sales were higher due to the 237cc bottle campaign. One-way bottles increased due to higher sales of juice bottles. Beer bottle sales decreased by 32.5%, mainly due to lower sales of one-way formats as a consequence of a lower participation of this kind of containers in overall beer sales.

	GLASS		
			YE04 vs.
	YE04	YE03	YE03
Net Sales (in Ch\$ millions)	76,048	76,413	-0.5%
Wine	51,463	47,581	8.2%
Soft Drinks	8,400	9,391	-10.6%
Beer	7,792	11,539	-32.5%
Liquor	6,400	5,904	8.4%
Food	1,666	1,593	4.6%
Pharmaceutical	325	405	-19.7%
Volume in tons	273,000	259 , 639	5.1%

Operating income reached US\$44.1 million, compared to US\$44.8 million in 2003, since higher sales volume were compensated by a 5.3% decrease in average prices,

mainly as a consequence of the appreciation of the Chilean peso against the US dollar during 2004 when compared to 2003. Operating margin was 32.3% (32.7% in 2003).

Net earnings for the year include a non-operating income of US\$8.1 million, compared to a non-operating loss of US\$30.3 million in 2003. This is mainly explained by a US\$7.0 million income from exchange rate variations (US\$23.3 million loss in 2003) and a net income from subsidiaries that reached US\$8.9 million (US\$0.5 million loss in 2003).

EBITDA: Operating cash generation reached US\$63.5 million, 0.8% over 2003. EBITDA margin was 46.5% (45.9% in 2003).

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Plastic

During 2004 Envases CMF posted a US\$3.9 million net income, compared to a US\$2.6 million income in 2003. Volumes increased by 1.2%, reaching 23,522 tons, due to higher domestic and export sales of soft drinks returnable and one-way bottles; partially compensated by lower pre-forms export volumes. Prices decreased by 1.7% influenced by a lower Chilean peso/US Dollar exchange rate. Total sales reached US\$62.8 million, flat compared to 2003. Operating income reached US\$6.9 million, 23.9% over 2003, mainly due to fixed costs savings, as well as a better sales mix. The non-operating loss reached US\$2.3 million, compared to a US\$2.2 million loss in 2003.

EBITDA: Operating cash generation reached US\$14.8 million, compared to US\$13.8 million in 2003. EBITDA margin was 23.6% (21.8% in 2003).

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WINE BUSINESS

During 2004, Santa Rita's consolidated sales totaled US\$149.3 million, 8.4% over 2003. The Company's profits came in at US\$15.2 million, compared to US\$7.2 million in 2003, due to an improved non-operating result, that passed from a US\$9.5 million loss in 2003 to a US\$0.7 million income in 2004. The latter is mainly due to a US\$4.3 million income from exchange rate variations in 2004, compared to a US\$7.2 million loss in 2003.

In the domestic market, Santa Rita's volumes remained almost flat with respect to 2003. Prices rose by 14.7% in real terms. These conditions led net sales in the domestic market to grow by 15.1%, to reach US\$68.5 million.

Sales volume in the export market grew by 9.7% with respect to 2003. Net sales reached US\$67.8 million, 13.2% over 2003. Export revenues in real peso terms increased by 0.6% (due to the Chilean peso/US dollar appreciation with respect to 2003), representing 50.6% of total revenues. The average price in dollars per case reached US\$34.2 (US\$33.1 in 2003), compared with an industry average of US\$24.1 (US\$23.5 in 2003).

By markets, the export increase breakdown is as follows: Europe, +14.1%, USA, +15.1%, Latin America, +7.3%; partially offset by lower sales to Canada, -7.4% and Asia+Africa, -10.4%.

SANTA F	RITA		
	YE04	YE03	YE04 vs.
			YE03
Net Sales (in Ch\$ millions)	83,232	76,813	8.4%
Domestic	38,204	33 , 199	15.1%
Export	42,121	41,862	0.6%
Others	2,907	1,752	65.9%
Volume			
Exports (Th cases)	1,985	1,809	9.7%
Domestic (Th liters)	64,745	64,547	0.3%
Price per case - Export Mkt.(US\$)	34.2	33.1	3.1%
Avg. price per case - Domestic Mkt. (Ch\$)	5 , 310	4,626	14.7%

Operating income reached US\$17.4 million, compared to US\$17.9 million in 2003, due to higher costs of musts, as well as a lower peso/US\$ exchange rate that affected export returns. Operating margin was 12.0% (13.0% in 2003).

EBITDA: Operating cash generation reached US\$25.1 million, almost flat compared to 2003. EBITDA margin was 16.8% (18.3% in 2003).

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MEDIA BUSINESS

Television Broadcasting, Financial Printed Press and Other Media

During 2004, CIECSA reported a net income of US\$8.3 million, compared to a US\$4.7 million income in 2003.

MEGA, CIECSA's main subsidiary, had a US\$9.1 million net income, compared to US\$4.8 million income in 2003. Net sales increased by 11.9% reaching US\$53.9 million, as higher audience share has resulted in higher sales. Operating income increased by 65.9%, reaching US\$10.7 million. MEGA reached the first place in audience share during the year with an average viewership share of 26.7% (24.6% in 2003) (FN 2).

EBITDA: CIECSA's operating cash generation reached US\$12.6 million, 58.3% over 2003. EBITDA margin was 22.9% (16.3% in 2003).

Cable Television

Cristalchile Comunicaciones S.A. (Cristalerias wholly-owned subsidiary), owner of 50.0% of Cordillera Comunicaciones Ltda. had a net loss of US\$11.9 million, compared to a US\$12.5 million net loss in 2003. Similarly, Cordillera Comunicaciones Ltda. (owner of 95.6% of Metropolis-Intercom S.A.) posted a net loss of US\$22.9 million, compared to a net loss of US\$24.9 million in 2003. The aforementioned result includes a goodwill amortization charge of US\$7.6 million (flat compared to 2003).

2 Measured during total transmission time.

L2

During 2004 Metropolis-Intercom S.A. posted sales of US\$81.7 million, compared to US\$82.7 million in 2003. The Company posted a net loss of US\$16.1 million, compared to a net loss of US\$17.6 million in 2003. This result is mainly due to a better non-operating result, due to a lower Peso/US Dollar exchange rate that favorably affects the company's net liabilities in US Dollars and lower interest expenses. The latter was partially compensated by a lower operating result, mainly as a consequence of higher depreciation charges. EBITDA reached US\$11.8 million, almost flat compared to 2003. This figure includes a depreciation charge of US\$27.3 million (US\$24.8 million charge in 2003) mainly coming from the HFC network acquired in July 2000. Metropolis-Intercom ended the period with 224,769 basic subscribers (231,925 in 2003), 26,994 premium subscribers (31,499 in 2003), 38,158 broad-band Internet subscribers (34,462 in 2003) and 10,764 IP Telephony subscribers (3,639 in 2003).

M	ETROPOLIS-INTERC	OM	
	12/31/04	12/31/03	% Change
Basic Subscribers (1)	224,769	231,925	-3.1%
Premium customers	26,994	31,499	-14.3%
Internet customers	38,158	34,462	10.7%
IP Telephony customers	10,764	3,639	195.8%
Home Passed	1,213,768	1,192,891	1.8%
	YE.0 4	YE03	YE04 vs. YE03
Sales (US\$ Million)	81.7	82.7	-1.2%
EBITDA (US\$ Million)	11.8	11.9	-1.0%
Net Profit (loss) (US\$ Million)	(16.1)	(17.6)	8.1%

(1) Includes Premium, Internet and IP Telephony customers.

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This release may contain certain forward-looking statements (as that term is used in U.S. securities laws) regarding anticipated results of operations, financial condition, business operations or strategy of Cristalerias de Chile or its consolidated subsidiaries. Forward-looking statements may be identified by the use of words such as "anticipates," "believes," "expects," "predicts," "intends," "estimates," "should" or "may" or similar expressions relating to statements that are not of historical facts. Such forward-looking statements are believed to be reasonable, but are not guarantees of future performance. Actual results could vary from our objectives or expectations due to many factors including, among others, changes in consumer beverage preferences, new technologies, a downturn in the Chilean wine industry, significant disruption of the Chilean media market, the macroeconomic performance of Chile and the behavior of Latin American markets more generally.

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CRISTALERIAS DE CHILE S.A. CONSOLIDATED FINANCIAL STATEMENTS

(Restated for general price-level changes and expressed in millions of US Dollars as of December 31, 2004)

1 US Dollar = 557.4 Chilean Pesos

	As of D	ecember 31
ASSETS	2004 MUS\$	2003 MUS\$
Cash, time deposits, marketable securitie Receivables	es 191.4 98.3	147.4 84.9
Inventories, net Other current assets	69.6 4.4	58.6 12.2
TOTAL CURRENT ASSETS	363.8	303.1
NET P.P.&E.	246.6	250.3
Investment in related companies Long-term receivables Goodwill on investments Accounts receivable, related companies Others	179.6 15.1 0.3 2.2 29.2	189.5 16.9 1.5 0.0 43.9
TOTAL OTHER ASSETS	226.3	251.9
TOTAL ASSETS	836.7 ====	805.3
LIABILITIES AND SHAREHOLDERS' EQUITY		
Current portion of long-term & short-term Dividends payable Accounts and notes payable Provisions, withholdings, income taxes Advances from customers	28.4 1.2 25.7 29.0 4.2	11.1 0.9 24.7 26.0 5.6
TOTAL CURRENT LIABILITIES	88.5	68.3
Long-term bank liabilities and bonds paya Miscellaneous creditors Provisions and others	13.7 8.5	226.1 0.5 21.3
TOTAL LONG-TERM LIABILITIES	220.4	247.9
MINORITY INTEREST	75.5	69.3
TOTAL SHAREHOLDERS' EQUITY	452.2	419.9
TOTAL LIAB. & SHAREHOLDERS' EQUITY	836.7 =====	805.3
STATEMENT OF INCOME	Full Year ended December 31	Fourth quarter

	MUS\$	2003 MUS\$		MUS\$
OPERATING RESULTS: Net sales Cost of sales Selling and administrative expenses	329.5 (202.1)	312.5 (194.3)	89.3 (52.9)	85.8 (51.1)
OPERATING INCOME		69.2	21.7	19.6
NON-OPERATING RESULTS:				
Cordillera Comunicaciones Ltda Editorial Zig-Zag Vina Los Vascos S.A. Rayen Cura S.A.I.C. Envases CMF Ediciones Chiloe Others	0.1 1.2 2.5 1.9 (0.0)	(12.5) 0.0 1.3 1.7 1.3 (0.1) (0.0)	0.3 0.4 1.0 1.3 0.1	0.3 0.4 0.4 0.6 0.0
Equity in net income related companies (net)	(6.1)	(8.3)		(1.1)
Interest expense (net) Other nonrecurring expense (net) Goodwill amortization Price-level restatement Exchange Rate Variations	(4.1) (1.1) (2.1)	(7.8) (1.5) (1.1) (1.5) (31.4)	(2.0) (0.2) (0.3)	0.3 (0.2) (0.3)
NON-OPERATING INCOME		(51.5)	3.1	
Income tax Extraordinary Items Minority interest	- (7.2)	(2.5) - (3.4)	- (2.5)	- (0.2)
NET INCOME	44.6	11.8		7.4

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CRISTALERIAS DE CHILE CONSOLIDATED FINANCIAL STATEMENTS (Restated for general price-level changes and expressed in millions of Chilean Pesos as of December 31, 2004) 1 US Dollar = 557.4 Chilean Pesos

	As of December 31		
	2004	2003	
ASSETS	MCh\$	MCh\$	

Cash, time deposits, marketable securit Receivables Inventories, net Other current assets	cies	106,701 54,818 38,801 2,474		21 86 96
TOTAL CURRENT ASSETS		202 , 795	168 , 9	57
NET P.P.&E.		137,433	139,5	44
Investment in related companies Long-term receivables Goodwill on investments Accounts receivable, related companies Others TOTAL OTHER ASSETS		100,105 8,404 154 1,224	105,6 9,4 8 24,4 140,3	36 18 46 3 90
TOTAL ASSETS		466 , 385		94
LIABILITIES AND SHAREHOLDERS' EQUITY				
Current portion of long-term & short-term bividends payable Accounts and notes payable Provisions, withholdings, income taxes Advances from customers	erm debt	15,813 654 14,343 16,183 2,349	13,7 14,4	16 69 86
TOTAL CURRENT LIABILITIES		49,340	38,0	57
Long-term bank liabilities and bonds pa Miscellaneous creditors Provisions and others	ayable	110,512 7,639 4,723	2 11,8	45 79 60
TOTAL LONG-TERM LIABILITIES		122,873	138,1	.83
MINORITY INTEREST		42,098		24
TOTAL SHAREHOLDERS' EQUITY		252 , 073	234,0	30
TOTAL LIAB. & SHAREHOLDERS' EQUITY		466 , 385	448,8	
STATEMENT OF INCOME	ended De	/ear ecember 31		
	2004	2003	2004 MCh\$	2003 MCh\$
OPERATING RESULTS: Net sales Cost of sales Selling and administrative expenses	(112,640) (30,338)	174,190 (108,328) (27,279)	49,801 (29,510) (8,190)	47,810 (28,462) (8,439)
OPERATING INCOME	40,668	38,583		

NON-OPERATING RESULTS:

Cordillera Comunicaciones Ltda Editorial Zig-Zag		(6,973) 25		
Vina Los Vascos S.A.		706		
Rayen Cura S.A.I.C.	1,408	945	570	209
Envases CMF	1,082	724	707	359
Ediciones Chiloe	(24)	(80)	42	24
Others	(12)	(0)		
Equity in net income related				
companies (net)	(3,425)	(4,652)	591	(594)
Interest expense (net)	(4,742)	(4,342)	(1,378)	(1,278)
Other nonrecurring expense (net)	(2,268)	(828)	(1, 125)	162
Goodwill amortization	(616)	(592)	(135)	(117)
Price-level restatement	(1,147)	(823)	(169)	(156)
Exchange Rate Variations	6,334	(17,491) 		
NON-OPERATING INCOME	(5,863)	(28,728)	1,731	(6,934)
Income tax	(5,928)	(1,381)	(1,797)	248
Extraordinary Items Minority interest		(1 007)		
minoricy incerest	(4,017)	(1,007)		
NET INCOME		6 , 587		

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CRISTALERIAS DE CHILE S.A. INDIVIDUAL FINANCIAL STATEMENTS (Restated for general price-level changes and expressed in millions of US Dollars as of December 31, 2004) 1 US Dollar = 557.4 Chilean Pesos

	As of December 31		
ASSETS	2004 MUS\$	2003 MUS\$	
Cash, time deposits, marketable securities Receivables	160.0 52.0	118.6 43.6	
Inventories, net Other current assets	11.2 1.3	8.7 5.2	
TOTAL CURRENT ASSETS	224.5	176.1	
NET P.P.&E.	137.2	142.0	
Investment in related companies Long-term receivables Goodwill on investments	274.1 0.2 3.2	269.5 0.2 3.5	
Accounts receivable, related companies	36.9	38.2	

Others		5.2	20.	
TOTAL OTHER ASSETS		319.5	332.	.1
TOTAL ASSETS		681.3 ====	650. ====	
LIABILITIES AND SHAREHOLDERS' EQUITY				
Current portion of long-term debt Dividends payable Accounts and notes payable Provisions, withholdings, income taxes	s	18.7 1.2 10.3 19.4	3. 0. 10. 14.	. 9 . 6 . 6
TOTAL CURRENT LIABILITIES		49.5	29.	. 5
Long-term bank liabilities and bonds provisions Others	payable	161.8 0.1 12.2 5.4	182. 0. 13. 4.	. 2 . 3 . 9
TOTAL LONG-TERM LIABILITIES		179.5	200.	
TOTAL SHAREHOLDERS' EQUITY		452.2 	419.	
TOTAL LIAB. & SHAREHOLDERS' EQUITY		681.3 =====	650. ====	
STATEMENT OF INCOME				
	Full Y ended Dec	ember 31	Four quar	rth
	ended Dec 2004 MUS\$	ember 31 2003 MUS\$	quan 2004 MUS\$	
OPERATING RESULTS: Net sales Cost of sales General and administrative expenses OPERATING INCOME	ended Dec 2004 MUS\$ 	ember 31 2003 MUS\$ 	quai 2004 MUS\$ 	rter 2003 MUS\$
OPERATING RESULTS: Net sales Cost of sales General and administrative expenses	ended Dec 2004 MUS\$ 136.4 (80.1) (12.2)	ember 31 2003 MUS\$ 137.1 (82.1) (10.2)	quan 2004 MUS\$ 36.9 (22.2) (3.7)	2003 MUS\$ 37.1 (21.1) (3.1)
OPERATING RESULTS: Net sales Cost of sales General and administrative expenses	ended Dec 2004 MUS\$ 136.4 (80.1) (12.2) 44.1 (11.9) 8.2 1.9 8.2 2.5 (0.0)	ember 31 2003 MUS\$ 137.1 (82.1) (10.2) 44.8 (12.5) 3.9 1.3 4.7 2.2 (0.0)	quan 2004 MUS\$ 36.9 (22.2) (3.7) 11.1 (1.9) 3.0 1.3 4.5 1.3 (0.0)	2003 MUS\$ 37.1 (21.1) (3.1)
OPERATING RESULTS: Net sales Cost of sales General and administrative expenses OPERATING INCOME NON-OPERATING RESULTS: CristalChile Comunicaciones S.A. Vina Santa Rita Envases CMF S.A. Ciecsa S.A. Cristalchile Inversiones S.A.	ended Dec 2004 MUS\$ 136.4 (80.1) (12.2) 44.1 (11.9) 8.2 1.9 8.2 2.5	ember 31 2003 MUS\$ 137.1 (82.1) (10.2) 44.8 (12.5) 3.9 1.3 4.7 2.2	quan 2004 MUS\$ 36.9 (22.2) (3.7) 11.1 (1.9) 3.0 1.3 4.5 1.3	2003 MUS\$ 37.1 (21.1) (3.1) 13.0 (2.9) 0.2 0.6 3.2 1.3

Exchange Rate Variations	7.0	(23.3)	4.7	(5.2)
NON-OPERATING INCOME	8.1	(30.3)	10.5	(4.6)
Income tax Amortization of negative goodwill Extraordinary Items	(7.7) - -	(2.7) - -	(2.5)	(1.1)
NET INCOME	44.6	11.8	19.1 =====	7.4 ====
SALES VOLUME	Th Tons	Th Tons	Th Tons	Th Tons
Glass sales in Th tons	273.0	259.6 =====	76.1 =====	73.7

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CRISTALERIAS DE CHILE S.A. INDIVIDUAL FINANCIAL STATEMENTS

(Restated for general price-level changes and expressed in millions of Chilean Pesos as of December 31, 2004)

1 US Dollar = 557.4 Chilean Pesos

2.2.102 0.221	As of December 31		
ASSETS		2003 MCh\$	
Cash, time deposits, marketable securities Receivables Inventories, net Other current assets	89,183 28,996 6,239 725	24,279 4,867 2,899	
TOTAL CURRENT ASSETS	125,144	•	
NET P.P.&E.	76,483	79 , 164	
Investment in related companies Long-term receivables Goodwill on investments Accounts receivable, related companies Others	152,781 106 1,764 20,569 2,890	137 1,940 21,308 11,486	
TOTAL OTHER ASSETS	178,110		
TOTAL ASSETS	379 , 737	362,405	
LIABILITIES AND SHAREHOLDERS' EQUITY			
Current portion of long-term debt Dividends payable Accounts and notes payable	10,440 653 5,714	1,872 515 5,916	

Provisions, withholdings, income taxes	5	10,798	8,1		
TOTAL CURRENT LIABILITIES		27 , 605	16,4	24	
Long-term bank liabilities and bonds p	payable	90 , 211 29	101,5	39	
Miscellaneous creditors			1		
Provisions		6 , 796	7,7		
Others		3,023	2,5 		
TOTAL LONG-TERM LIABILITIES		100,058	111,9	52	
TOTAL SHAREHOLDERS' EQUITY			234,0		
TOTAL LIAB. & SHAREHOLDERS' EQUITY		379 , 737	362,4	.05	
		======	=====	==	
STATEMENT OF INCOME	Full	Year	Four	th	
	ended Dec	ended December 31			
	2004	2003		2003	
		MCh\$			
				MCIIQ	
OPERATING RESULTS:					
Net sales	76 048	76 /13	20 591	20 675	
Cost of sales	/0,040	76,413 (45,752)	(12 250)	20,073	
		(5,706			
General and administrative expenses	(6,800)				
OPERATING INCOME		24,955			
NON-OPERATING RESULTS:					
CristalChile Comunicaciones		(6 , 983)			
S.A. Vina Santa Rita	4 , 572	2,171	1,654	100	
Envases CMF S.A.	1,082	724 2,604 1,219	707	359	
Ciecsa S.A.	4,552	2,604	2,483	1,771	
Cristalchile Inversions S.A.	1,410	1,219	713	733	
Others	(13)	(1)			
Equity in net income related					
	4 071	(266)	1 177	1 260	
companies (net)	4,9/1	(200)	4,4//	1,360	
Interest expense (net)	(3,098)	(2,543)	(1,011)	(843)	
Other nonrecurring expense (net)	(505)				
Goodwill amortization	(176)	(176)	(44)	(44)	
Price-level restatement	(575)	(493)	(26)	(87)	
Exchange Rate Variations		(13,001)			
NON-OPERATING INCOME	4 , 536	(16,868) 	5,838 		
Incomo tav	(1 261)	(1 500)	(1 205)	(500)	
Income tax Amortization of negative goodwill	(4,204)	(1,500)			
Extraordinary Items	_	_	_	_	
EVELUALITIETA TEGIIR					
NET INCOME		6,587			
THE THOUSE	======		======		

SALES VOLUME	Th Tons	Th Tons	Th Tons	Th Tons	
Glass sales in Th tons	273.0	259.6	76.1	73.7	
	======			======	
				17	

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

GLASSWORKS OF CHILE (Registrant)

By: /s/ Benito Bustamante C.

Benito Bustamante C. Controller

Date: March 15, 2005